



Safety management in Part CAMO & Part 145 organisations



Heli-One

Heli-One is part of the CHC Helicopter, the world-leading helicopter service company with 78 years of experience.

Decades of expertise and excellent, long-standing relationships with leading global helicopter manufacturers make Heli-One the premier rotor wing MRO solution.



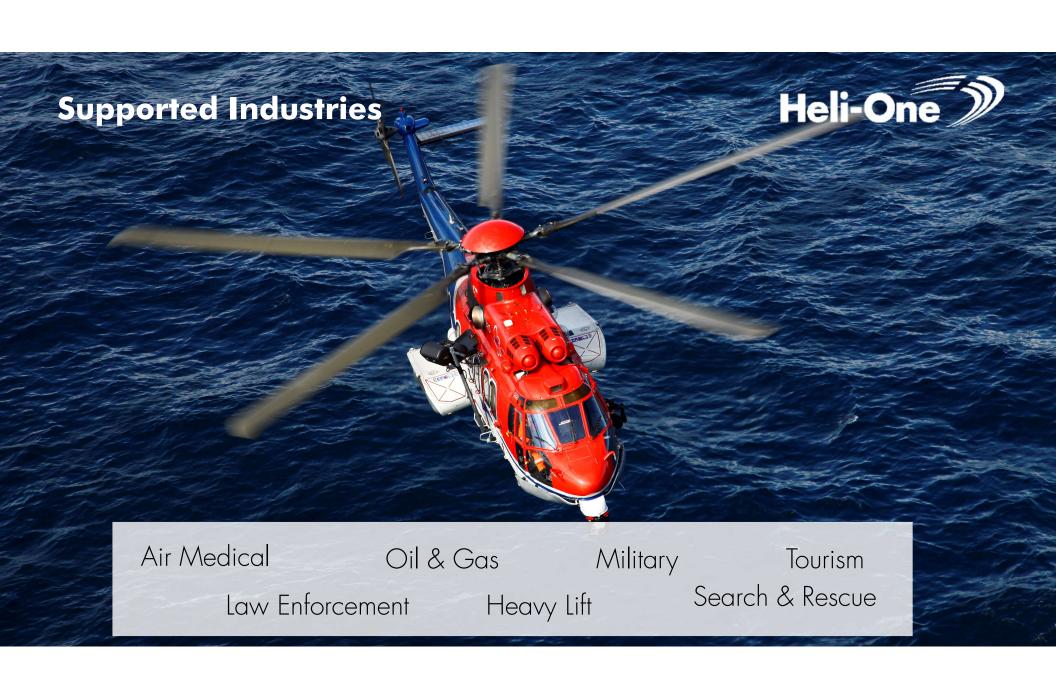
Heli-One global support network

Heli-One is the market leader in rotor wing maintenance and CAMO services.

Our global network includes airworthiness management, base and line maintenance, component and engine overhaul, engineering and design.







Heli-One Poland facility

- 6500 sq m facility
- 4 dedicated helicopter maintenance bays
- Paint bay
- Outside ramp for ground runs and testing
- Sheet metal, avionics, wheels and brakes shop
- Storage hangar for 20 helicopters











Heli-One Poland services















S-76

AW139

AW189

AS 332

EC 225















Transport Canada







Evolution of safety





Evolution of safety

According to ICAO, four main eras in aviation safety can be described as:

- Technical
- Human factors
- Organisational
- Total system





Safety management system

Corporate Integrated Safety Management Manual (ISMM)

Local Safety Managment Manual (SMM)

Safety and Quality Integrated Database (SQID)





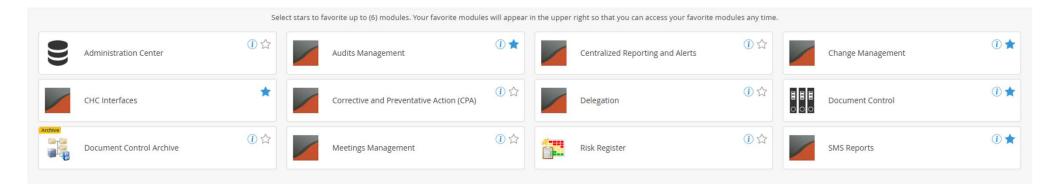






Safety & Quality Intergrated Database

Centralized functions of the management system

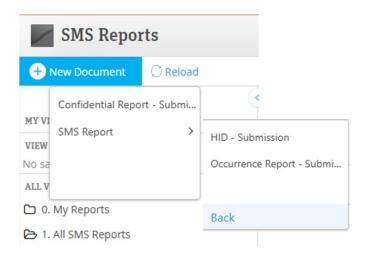


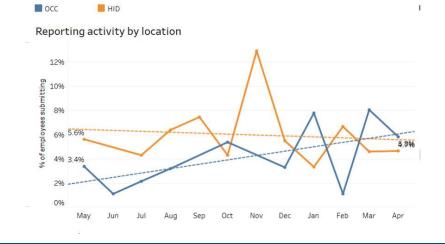


SMS reporting

Report types:

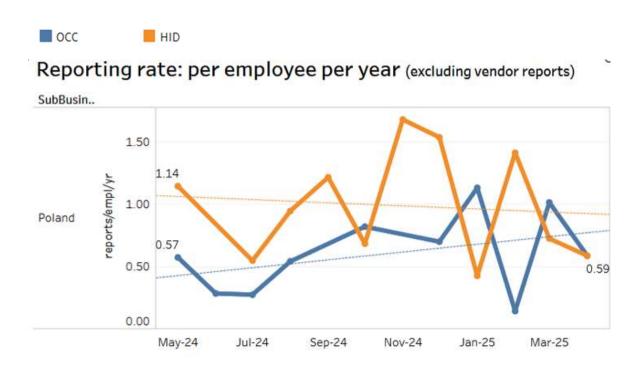
- Confidential report
- Hazard Identification report (HID)
- Occurence report (OCC)







SMS reporting





Risk analysis

Operational risk:



People



Environment



Assets



Resilience (Quality)



Security

Enterprise risk:



Brand / reputation



Finance (loss & gain)



Information technology



Regulatory compliance



Continuity of operations



Risk analysis

Likelihood / probability: 1-5

Severity: 1 - 7

 $probabiliy \times severity = risk\ level$

ALARP < 7

ALARP - As Low As Reasonably Practiacal

	Operational risk						
	People (P)	Environment (E)	Assets (A)	Quality (Resilience) (R)	Security (S)		
0	No injury Self-explanatory.	Zero effect Effect on the environment is of such short duration and of a small magnitude the incident is considered to be negligible.	Zero damage Self-explanatory.	Zero impact Self-explanatory.	Zero risk Self-explanatory.		
1	Slight injury First aid required in the workplace. Injured person returns to work immediately. No exposures	Slight effect Within the immediate area of the aircraft / work station, requires <1 hour to remedy, no insurance involvement, no required reporting to Authorities, costs <\$500 USD.	Slight damage No insurance involvement. Financial impact or a potential expense of < \$1000 USD, or deductible cost up to a value of \$10000 USD.	Slight impact Quality and compliance degradation barely noticeable, handled as a part of business as usual. Occurrences with no / very little impact on safety.	Slight risk Prevailing circumstances suggest fee extra measures are necessary beyon cautioning workers on their movements, or situating assets in frequented areas to guarantee their security. Incident does not directly present a threat to the security of operations, assets, workers, or customer.		
2	Minor injury Injured person is required to visit a doctor or attend the ER and receives treatment. Worker is not kept overnight and returns to next scheduled shift. Minor exposure Worker is exposed to chemical, biological, radiological, fatigue, or dangerous-noise event with no immediate impact.	Minor effect Within the immediate surroundings, can be remedied using base resources, no insurance involvement, no required reporting to Authorities, requires <1 day remedying, costs <55000 USD.	Minor damage Financial impact or a potential expense of <\$5000 USD. Deductible costs plus increased insurance premium up to a value of \$50000 USD. Aircraft returned to service within 24 hours.	Limited impact Limited but significant quality, safety, or compliance reduction. Defects or occurrences (e.g., maintenance error or incorrect part fitted, use of incorrect oil, fuel, or other fluids). Incorrect mass and balance information. Dangerous goods spills causing short term effect. No Regulator involvement.	Limited risk Circumstances may require workers restrict their movements from time time and assets to be checked periodically. No injury to any person or damage t any assets, but involving a minor regulatory or internal policy breach requiring minor or no external agence involvement.		
3	Considerable injury Injured person is required to attend hospital and is treated or monitored overnight. Considered a lost time injury (LTI) if the worker cannot report for their next scheduled shift. Considerable exposure Worker is exposed to chemical, biological, radiological, fatigue, or dangerous-noise event which requires treatment at a doctor or ER.	Local effect Within the local area, requires Company and possibly outside resources to remedy the situation, insurance involved (payment of deductible with no increase in premium), requires reporting to authorities, requires <1 week to remedy, costs <\$50000 USD.	Moderate damage Financial impact or a potential expense of up to \$50000 USD. Deductible costs plus increased insurance premium up to a value of \$100000 USD. Aircraft returned to service within 72 hours.	Considerable impact A large reduction in quality, compliance, or safety margins, physical distress or workload such that workers cannot be relied upon to perform their tasks safely or completely. Occurrences requiring the workers to take emergency actions (e.g., events, process / system failures or threats that have a major impact within operations). No redundancy in place Defects or occurrences (e.g., maintenance error or escape) which have a serious airworthiness impact on the aircraft, fire in flight, engine mechanical failure resulting in IrSD.	Considerable risk Circumstances require that worker movements are restricted and asset protected by lock, guard, or witness techniques. Superficial injury to a person or dama to assets, minor disruption to busine operations / customer and / or som adverse media attention caused by criminal act or regulatory breach resulting in external agency involvement.		



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Risk analysis

Likelihood / probability								
A (1) – 1x10 ⁷ Never heard of within your industry	B (2) 1x10 ⁵ Heard of within your industry	C (3)1x10 ³ Has happened in CHC / Heli-One OR > once / year in your industry	D (4) 10%<1% Has happened at that location OR > once / year in CHC / Heli-One	E (5) More than 10% Has happened > once / year at that location Expected to occur in the short term if immediate mitigation is not deployed				
The probability of occurrence is considered negligible	Might occur if multiple defenses or controls are simultaneously breached	Will not occur under normal circumstances to qualified personnel or by following standard processes	Will occur under normal circumstances					
0	0	0	0	0				
1	2	3	4	5				
2	4	6	8	10				
3	6	9	12	15				
4	8	12	16	20				
5	10	15	20	25				
6	12	18	24	30				
7	14	21	28	35				
Very low	Low	Medium (Tolerable)	High (Intolerable)	Extreme				



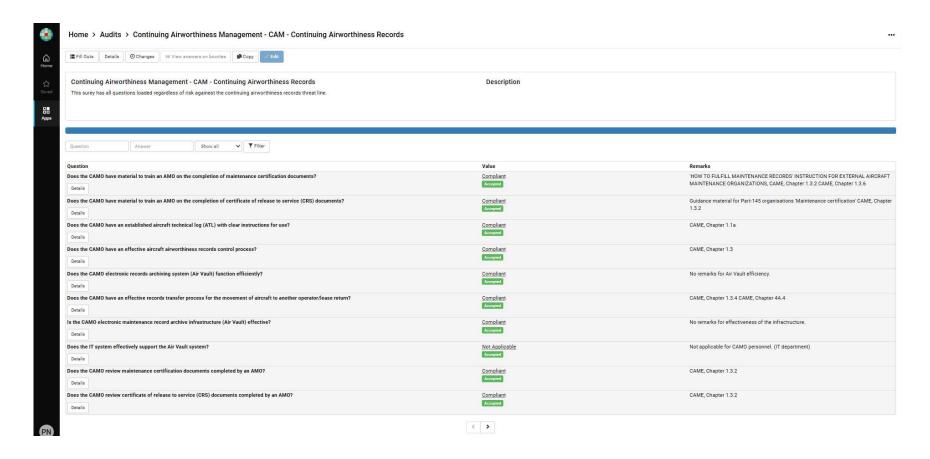
Risk analysis – practical applications

- HID / OCC reports
- Non-mandatory modifications
- · Maintenace intervals escalation
- Management of change





Field Focus Inspections





Safety promotion







MANAGEMENT OF CHANGE

Management of risks associated with any change that may affect the level of afety risk in our business is addressed through formal change management. Whenever a significant change is introduced, there is a risk to the system. To mitigate the risk, the implications associated with the change need to be identified so that a plan can be developed and implemented to ensure that the change happens smoothly.

What is management of change?

- Management of change allows us to identify significant changes and 8to put controls in place to ensure that people are informed and risks 8are addressed.
- To help ensure a seamless transition, we use a formal change management process that engages stakeholde affected by the change through open communication and documentation of the change.
- Our management of change processes ensure standards are adhered to when significant changes are implemented (souch as adding a new aircraft type to the fleet or a base start up) by applying a structured framework of methods, tools, and processes.

How can I help?

- Communicate effectively by ensuring that all people potentially affected by the change are involved, including individuals outside of your department.
- Identify a clear owner of the management of change process. If the owner of a particular change project is not clear, ask for clarification.
- Discuss forthcoming changes to the operation at meetings to plan for the change and identify potential risks from making the change.
- Support the completion of the management of change template on the CHC Landing Pad and ensure the change has been well documented and added to the SQID reporting system.



Taking Care





What is a Laser Strike?

A laser strike refers to the deliberate or accidental act of pointing a laser beam at an aircraft. This can create a significant safety hazard, especially if the laser beam illuminates the cockpit and impairs the vision of pilots during critical phases of flight, such as take-off, landing, or low-altitude operations

What has been done to stop it? 🕙

Regulatory Actions: "The Laser Misuse (Vehicles) Act 2018 This law makes it a criminal offense to shine or direct a laser beam at vehicles, including airplanes, trains, boats, and cars, if it dazzles or distracts

the operator.

Penalties: Up to 5 years in prison.

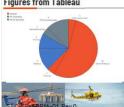
Unlimited fines. No requirement for prosecutors to prove intent to endanger-distracting or dazzling is enough for prosecution.

Mandatory Reporting: The CAA requires that laser attacks be reported as Mandatory Occurrence Reports (MORs). This reporting helps in identifying natterns and hotspots, enabling targeted interventions.

Safety Notices and Guidance: The CAA has issued Safety Notices providing detailed guidance on actions to be taken during and after a laser attack. These notices offer advice to aircrew, air traffic services personnel, and airside drivers on mitigating the effects of laser strikes and ensuring safety.

Public Awareness Campaigns: The CAA conducts outreach to educate the public about the hazards of aiming lasers at aircraft, emphasizing the serious safety risks and legal consequences.

Figures from Tableau



A laser strike in aviation can have serious safety implications by affecting

pilots and flight operations: Visual Impairments

- · Pilot Distraction and Disorientation
- Passenger and Crew Safety
- · Legal and Economic Impact

Laser strikes are a serious threat to aviation safety and are treated as criminal offenses in many jurisdictions-

What to do in case of an Attack ?

Do not look directly at the light 🔘

- . Look away from the laser: Avoid staring directly at the source.
- . Shield your eyes: Use a clipboard, visor, or your hand to block the light.
- . Adjust lighting: Increase cockpit lighting to reduce the effects of the laser and protect night vision-

Maintain Control of the Aircraft

- . Avoid sudden reactions: Stay calm to prevent unintentional control
- Focus on flying the aircraft: The pilot not affected by the laser should assume control if possible.

Communicate with ATC

Inform ATC immediately of the laser strike.

Provide details such as:

- . Color of the laser
- . Location/direction of the beam
- . Altitude at the time of the incident
- · Any visual impairment experienced

Report the Incident

- . After the flight report the incident to relevant parties such as CAA
- . CHC requires the incident to be reported via SQID
- Include all details to aid investigation and help prevent future incidents.

Useful Links 🔗





Safety Alert

CHCSA-2025-05

HeliOffshore report: MRB hub damper bolt failure

Contact details:		Date of incident:	20 Feb 2025
Reference:	HeliOffshore Infoshare: 2025-024	Incident location:	N/A
Issue date:	04 Mar 2025	AC type / operation:	AW139

This was not a CHC occurrence. This information was received from an anonym HeliOffshore association.

Brief account of events

CHC

During flight to an offshore facility, the flight crew heard an abnormal noise coming from outside. As a precautionary measure, the flight crew decided to return

While the aircraft was returning to base, the flight crew experienced increased vibrations from the aircraft, and they decided to land at the nearest offshore facility.

The aircraft landed safely without further issues. Once landed and after shutdown, an inspection was performed by the flight crew and one main rotor (MR) damper was found detached from hub side. In addition, damage to one MR blade, at root of trailing edge, was observed potentially compatible with a contact with the damper.

On 21 Feb, the OEM issued ISEN-2025-003 in relation to

The MR damper bolt (p/n 3G6220L00351) that connects the MR damper to the MR hub, was found sheared allowing the damper to detach from hub.

Both remaining parts of the sheared bolt have been collected and the cause of the event is under investigation with the relevant national safety investigation Authority, supported by the operator and the OEM, to determine the

The operator performed an internal review of the HUMS data and found no alerts prior to the event.



Close up view of MRB damper

Actions taken

The MR blade, MR damper, and affected MR damper bolt were all replaced at the landing site.

A ferry-flight was successfully carried out and no anomalies or abnormalities were reported. The event aircraft is under maintenance for return to service in accordance with OEM instructions.

The operator elected to carry out a fleet-wide inspection of the MR damper bolts.

The NSIA has launched an investigation into this event.

OEM comment

The OEM is supporting the ongoing investigation.

Based on the information currently available, please be informed, the OEM recommends that operators continue to follow the approved and published scheduled inspections plan defined by AW139 AMPI.

The complete event, together with involved items, will be investigated and any possible action on in-service fleet, deemed as necessary based on the outcome of the investigation, will be shared by OEM through the usual



'At CHC, safety is more than just a number. Safety means taking care in everything we do."

Safety Information Only - This information does not supersede any Company or OEM manual



LIFE SAVING RULES

At CHC, safety means Taking Care in everything we do, even things that may seem small at the time – like keeping your work area clean or smoking only in designated areas. These simple safety procedures can make all the difference when it comes to keeping you, your co-workers, and our customers safe.



Driving



Use Appropriate Personal Protective Equipment (PPE)



Safe Mechanical Lifting



Line of Fire



Confined Space



Working at Height



Energy Isolation



Work Securely



Work Authorization



Hot Work



Bypassing Safety Controls



No Alcohol or Drugs While Working or Driving

Taking Care on the job means doing a job right, the first time. It means paying attention to the details and refusing to cut corners to ensure a safer workplace for us all.



LIFE SAVING RULES



WORKING AT HEIGHT

Protect yourself against a fall when working at height

If something you need is out of reach, your first impulse may be to use the closest object – like a chair, box, or unsecured ladder – to stand on, which can be very dangerous. You might be surprised to learn how many serious injuries result from not following proper work-at-height procedures. Working at height on aircraft is best done using work stands and restraint systems, as directed by local procedures.

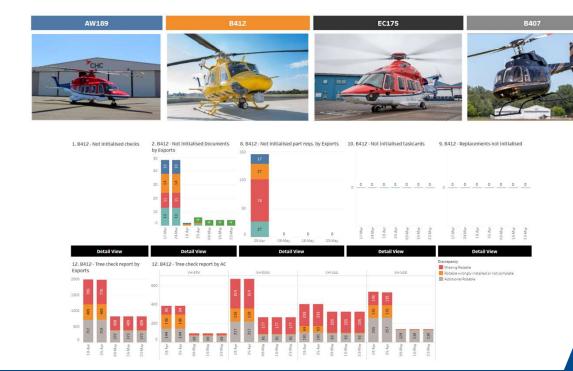
- » I inspect my fall protection equipment before use
- » I secure tools and work materials to prevent dropped objects
- » I tie off 100% to approved anchor points while outside a protected area





CAMO Data Validation Dashboard









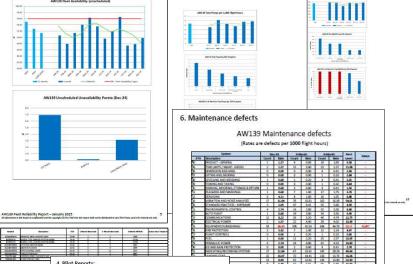
AMOS database:

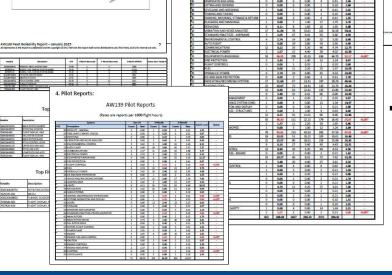
- 71 000 technical publications
- 320 000 defined consumables
- 91 000 defined parts with 27 000 defined maint. requirements

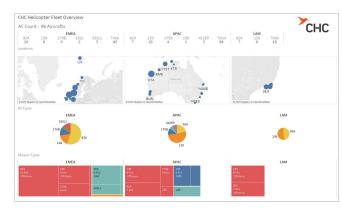
- 9 master maintenance programmes
- 24 operator's maintenance programmes
- 9700 maintenance tasks

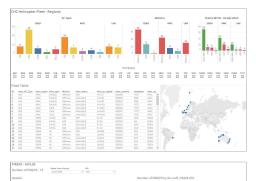


CAMO Dashboard 3. Availability: AV131 Fluet Availability (constrained) AV131 Fluet Availability (constrained)







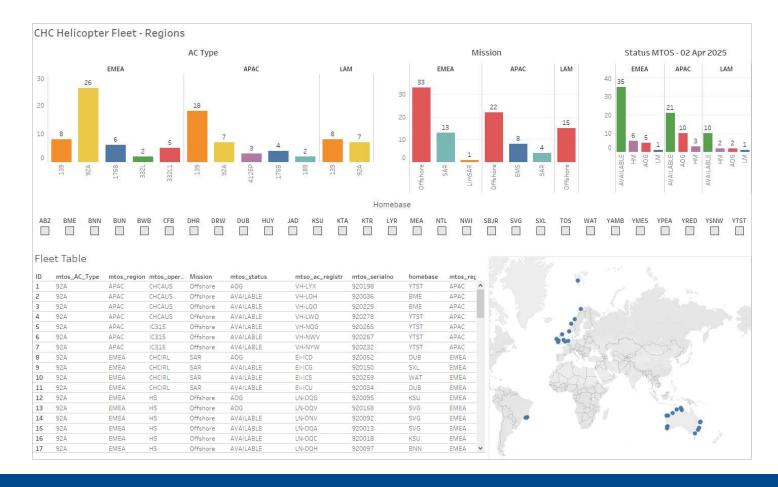
















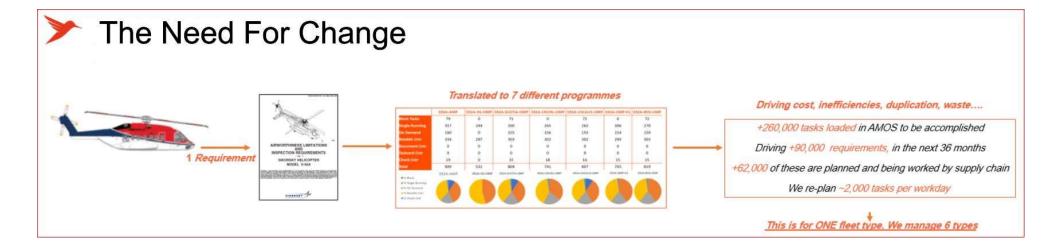














Major challenges:

- International complex organisation
- Different local requirements for each region
- Resistance to change
- Non-standardized procedures





Major benefits:

- Increased level of safety
- Increased productivity
- Reduced operational cost
- Reduced onboarding time





